Cyclization Phenomena in the Sol–Gel Polymerization of α, ω -Bis(triethoxysilyl)alkanes and Incorporation of the Cyclic Structures into Network Silsesquioxane Polymers

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Abstract: Intramolecular cyclizations during acid-catalyzed sol-gel polymerizations of α, ω -bis(triethoxysily)alkanes substantially lengthen gel times for monomers with ethylene (1), propylene (2), and butylene (3) bridging groups. These cyclization reactions were found, using mass spectrometry and ²⁹Si NMR spectroscopy, to lead preferentially to monomeric and dimeric products based on six- and seven-membered disilsesquioxane rings. 1,2-Bis(triethoxysilyl)ethane (1) reacts under acidic conditions to give a bicyclic dimer (5) that is composed of two annelated seven-membered rings. Under the same conditions, 1,3-bis(triethoxysilyl)propane (2), 1,4bis(triethoxysilyl)butane (3), and Z-1.4-bis(triethoxysilyl)but-2-ene (10) undergo an intramolecular condensation reaction to give the six- and seven-membered cyclic disilsesquioxanes 6, 7, and 11. Subsequently, these cyclic monomers slowly react to form the tricyclic dimers 8, 9, and 12. With NaOH as polymerization catalyst, these cyclic silsesquioxanes readily reacted to afford gels that were shown by CP MAS ²⁹Si NMR and infrared spectroscopies to retain some cyclic structures. Comparison of the porosity and microstructure of xerogels prepared from the cyclic monomers 6 and 7 with those of gels prepared directly from their acyclic precursors 2 and 3 indicates that the final pore structure of the xerogels is markedly dependent on the nature of the precursor. In addition, despite the fact that the monomeric cyclic disilsesquioxane species cannot be isolated from 1-3 under basic conditions due to their rapid rate of gelation, spectroscopic techniques also detected the presence of the cyclic structures in the resulting polymeric gels.

Introduction

Cyclization phenomena in the sol-gel synthesis of silica and polysilsesquioxanes play an integral role in the polymerization process and in the development of the network architecture. Sixand eight-membered rings have been identified in the hydrolysis and condensation of tetramethoxysilane and tetraethoxysilane.¹⁻⁶ Larger rings, which are probably present, have been more difficult to detect.^{7,8} These two-dimensional rings undergo further condensation reactions to generate, at least in some cases,

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polyhedral oligomers such as the octamethoxysilsesquioxane cube,⁹ which may act as one of the primary building blocks in silica sol–gels. Similarly, the hydrolysis and condensation chemistry of silsesquioxanes, RSiO_{1.5}, is heavily influenced by cyclizations. Polymerization of trialkoxysilanes often leads to soluble polymers^{4,10} due to the formation of numerous cyclic structures in lieu of branches or cross-links. With sterically demanding substituents for R, discrete polyhedral oligosilses-quioxanes can be isolated in high yield.^{11,12}

While studying the synthesis of a new class of hybrid organic/ silica materials, a related yet unique cyclization process was discovered. Organically bridged polysilsesquioxanes, prepared from the hydrolysis and condensation of triethoxysilanes linked by a hydrocarbon spacer, have been synthesized with a wide variety of organic groups incorporated in the polymer.^{13–21} Acidor base-catalyzed polymerization of α, ω -bis(triethoxysilyl)-

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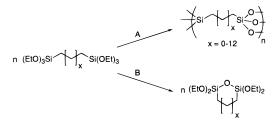
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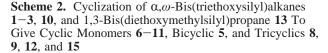
Scheme 1. Polymerization and Cyclization Reactions of α, ω -Bis(triethoxysilyl)alkanes

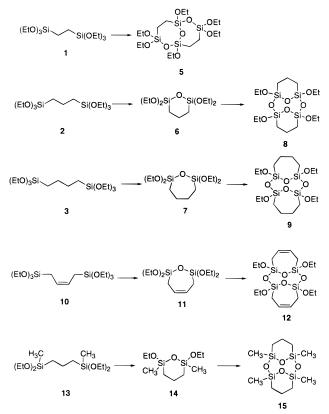


alkanes normally proceeds to highly condensed rigid gels within a few hours.²¹ However, when the alkylene bridge is ethylene (1), propylene (2), or butylene (3), gelation under acidic conditions requires 2-6 months. Upon closer examination, it was discovered that these monomers were undergoing intramolecular cyclization reactions to form six- and sevenmembered rings (Scheme 1) that are designated as "cyclic disilsesquioxanes".²² Ring closure to form cycloalkanes is well known to be governed by both the kinetic and the thermodynamic demands of cyclization, generally favoring the formation of five- and six-membered rings.²³ Similarly, dihalodimethylsilanes are known to preferentially cyclooligomerize to eight- and ten-membered siloxane rings.^{1,24,25} Since cyclic disilsesquioxanes can be considered hybrids of the hydrocarbon and siloxane ring systems, it is not surprising that cyclizations to six- and seven-membered rings are the most favorable in the alkylene-bridged series.

Naturally, the fate of these cyclic disilsesquioxanes was of interest with regard to the final molecular structure of the resulting polymeric networks and gels. By monitoring the hydrolysis and condensation reactions of the bridged monomers 1-3, 10, and 13 with mass spectrometry and ²⁹Si NMR spectroscopy, it was possible to detect not only the monomeric cyclic disilsesquioxanes but also a variety of oligomeric products based predominantly on six- and seven-membered rings. By performing the reactions with substoichiometric quantities of water, we were able to isolate and characterize the monocyclic (6, 7, 11, 14), bicyclic (5), and tricyclic (8, 9, 12, 15) silsesquioxanes formed during these reactions (Scheme 2). Furthermore, we were able to demonstrate, using infrared and ²⁹Si CP MAS NMR spectroscopies, that polymerization of the cyclic disilsesquioxane monomers could be accomplished without significant ring-opening to afford a new class of polysilsesquioxane materials. The discovery of *cis* syndiotactic stereochemistry about the ring junctions of the tricyclic dimers 8, 9, 12, and 15 suggests that it might be possible to prepare ladder-like polysilsesquioxanes structures as well.

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Results and Discussion

Gelation of monomers with two or more triethoxysilyl groups has been shown to occur as quickly as a matter of minutes, even at monomer concentrations as low as 0.2 M.16,20,21 The ease of this type of gelation, relative to that of tetraethoxysilane under identical conditions, has been attributed to the higher degree of functionality and additional connectivity built into these monomers with the organic bridging group.¹⁶ With basecatalyzed polymerization of α, ω -bis(triethoxysilyl)alkanes, gelation is rapid, regardless of the length of the bridging alkylene group; if cyclic species are forming, they are not interfering with the growth of polymers capable of forming gels. Under acidic conditions, the length of the bridging group had a remarkable effect on the gel times (Figure 1). Gelation occurred after months for monomers 1-3 but occurred after only hours for monomers with bridging alkylenes greater than six carbons in length. Gelation of the latter would readily occur, even with only 2 equiv of water. It was this disparity in gelation times that gave us the first indication that different reaction manifolds could be accessed on the basis of the length of the alkylene bridging group.²² The fact that bridging alkylenes longer than six carbons gave no evidence of soluble cyclic monomers and oligomers in either mass spectrometric or ²⁹Si NMR studies, coupled with their short gel times, indicated that acyclic and intermolecular condensation reactions predominate.

Dimerization–Cyclization Reactions of Monomer 1. Ethylene-bridged monomer **1** gelled immediately under basecatalyzed sol–gel conditions but required 1 month for gelation under acidic conditions. It was suspected that the prolonged gel times were due to a cyclization process that was similar to that first observed with the propylene- and butylene-bridged monomers.²² However, we were not certain whether the five-

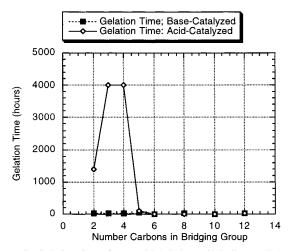
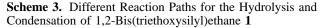
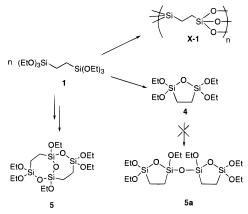


Figure 1. Gelation times for α, ω -bis(triethoxysilyl)alkanes (0.4 M in ethanol, 6 H₂O), 10.8 mol % HCl or NaOH catalyst).





membered cyclic disilsesquioxane (4), from the intramolecular condensation reaction of 1, would be too strained to participate or if larger rings, based on dimers of 1, would dominate the early stages of the sol-gel chemistry (Scheme 3). Examination of the solutions before gelation with ²⁹Si NMR demonstrated that the expected pattern of resonances from monomer hydrolysis and condensation products was not in evidence.

Typically in sol-gel chemistry, the ²⁹Si NMR chemical shift of peaks moves progressively downfield in increments between 1 and 3 ppm per ethoxide group replaced with a hydroxide and upfield 5-10 ppm with each additional siloxane bond to the silicon atom.26 To illustrate this, a series of 29Si NMR spectra for 1,10-bis(triethoxysilyl)decane before hydrolysis (top), monomer treated with 1 equiv of water (middle), and monomer treated with 2 equiv of water (bottom), both with aqueous HCl as catalyst, is shown in Figure 2. The group of peaks labeled T⁰ (middle) represents the unreacted monomer ($\delta = -45.3$) and singly ($\delta = -43.2$) and doubly hydrolyzed ($\delta = -41.2$) monomer. A second group of peaks (T¹) appears upfield from the T⁰ resonances, arising from silsesquioxanes with a single siloxane bond with no hydrolyzed ethoxide groups ($\delta = -52.9$) and with one ethoxide hydrolyzed to a silanol ($\delta = -51.2$). The third spectrum (bottom) shows that the peaks due to the monomer and other T⁰ silicons have been reduced in intensity, while the T¹ resonances have grown to be the major contributors to the spectrum. T² silicons from additional condensation

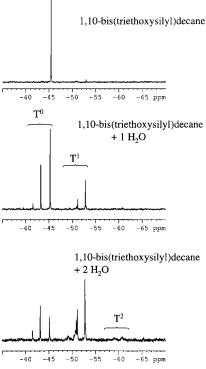


Figure 2. ²⁹Si NMR spectra for 1 M solutions of 1,10-bis(triethoxysilyl)decane in ethanol. The top spectrum is that of the unreacted monomer. The next spectrum is that of the product of the acid-catalyzed hydrolysis of the monomer with 1 (middle) and 2 (bottom) equiv of water. Spectra were obtained after 4 h; chromium acetyl acetonate (5 mmol/L) was added to each solution just before analysis. T⁰ refers to the monomer and its hydrolysis products. T¹ refers to the peaks from silicons with a single siloxane bond (dimer or end-groups) and their hydrolysis products. T² refers to peaks from silicons with two siloxane bonds.

reactions can be seen near -60 ppm. After 1 h, the solution of 1,10-bis(triethoxysilyl)decane and 2 equiv of water formed a gel. In comparison, the spectra of the ethylene-bridged monomer 1 and its hydrolysis and condensation products are quite different (Figure 3). Hydrolysis affords a more complex pattern of peaks downfield from the monomer resonance ($\delta = -45.9$) due to long-range substituent effects.²⁷ However, the most notable difference between the spectra for the sol-gel polymerization of 1 and those for 1,10-bis(triethoxysilyl)decane is in the distribution of T¹ and T² peaks. Here, two peaks ($\delta = -50.7$ and -53.1) appear and remain near equal intensity, even at greater extent of reaction. The chemical shift for 4, synthesized by hydrogenating 2,2,5,5-tetraethoxy-2,5-disilaoxacyclopent-3-ene (Scheme 4), lies downfield ($\delta = -41.3$) from the resonance due to $1.^{28-30}$ Only a small peak near -41 ppm can be observed in the spectra shown in Figure 3.

A mass spectrum of an identical solution of **1** after 10 min of reaction shows that most of the monomer has been converted into the bicyclic dimer or its hydrolysis products (Figure 4). The unhydrolyzed bicyclic dimer has parent ions at m/z = 487 ([**5** + H]⁺) and 504 ([**5** + NH₄]⁺). Ions from the hydrolysis products of the dimer are present (m/z = 476 and 459 for the singly hydrolyzed dimer, 431 and 448 for the doubly hydrolyzed

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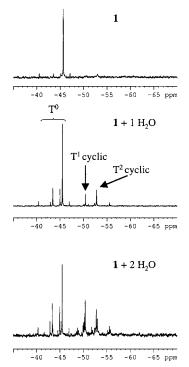


Figure 3. ²⁹Si NMR spectra for 1 M solutions of monomer 1 in ethanol. The top spectrum in each series is that of the unreacted monomer. The next spectra are those of the product of the acid-catalyzed hydrolysis of each monomer with 1 (middle) and 2 (bottom) equiv of water. Spectra were obtained after 4 h; chromium acetyl acetonate (5 mmol/L) was added to each solution just before analysis. T⁰ refers to the monomer and its hydrolysis products. T¹_{cyclic} and T²_{cyclic} refer to the peaks due to silicons with a single siloxane bond and two siloxane bonds, respectively, that are part of a seven-membered disilsesquioxane ring, such as in compound **5**.

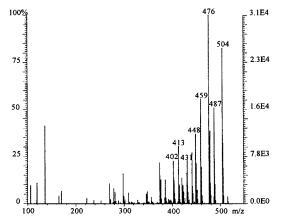
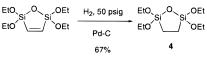


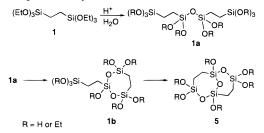
Figure 4. Mass spectrum (CI, NH_3) of the hydrolysis and condensation products of 1,2-bis(triethoxysilyl)ethane 1 with 1 equiv of water under acidic conditions. The products are predominantly the bicyclic dimer 4 and its hydrolysis products.

Scheme 4. Preparation of **4** by Palladium-Catalyzed Hydrogenation of

2,2,5,5-Tetraethoxy-2,5-disilaoxacyclopent-3-ene



dimer, and 403 and 420 for the triply hydrolyzed dimer). Two structures (5 and 5a) for the dimer are consistent with the observed masses and the hydrolysis and condensation chemistry of alkoxysilanes. The five-membered cyclic disilsesquioxane 4 Scheme 5. Reaction Pathway for the Hydrolysis and Condensation of 1, Showing Intermediates (1a,b) Detected by Mass Spectrometry



was not observed in the mass spectrum; the analogous 2,2,5,5-tetramethyl-2,5-disila-1-oxacyclopentanes are significantly strained (8-12 kcal/mol) and readily undergo ring-opening polymerization.²⁹ It is unlikely that such a strained species would be present under sol-gel polymerization conditions.

The dimer was identified as 5 on the basis of the ²⁹Si NMR data (Figure 3) and by isolating and characterizing the pure compound from the reaction mixture; the product was shown to have two silicon resonances at $\delta = -50.3$ and -52.9. T¹ silicons in 5a would be expected to give rise to a peak with a chemical shift close to that observed for 4 ($\delta = -41.3$). The ²⁹Si NMR of 5 would also have T¹ and T² resonances, but because they would be in seven-membered rings, the peaks should lie farther upfield of the monomer and downfield of acyclic T^1 and T^2 resonances (Figure 2). Furthermore, when 1 was reacted with only 1 equiv of water under acidic conditions, intermediates in the formation of 5 were observed in the mass spectrum (Scheme 5). Within the first hour of reaction, the major ions in what should be the dimer region for 1 were masses at m/z = 589 ([1a - OEt]⁺), 561, and 515, which are consistent with the acyclic dimer 1a along with ions attributable to 5 and its hydrolysis products. The next intermediate in the formation of 5 would result from the first of two intramolecular cyclizations of the acyclic dimer to yield 1b. The presence of 1b was supported by the presence of the parent ion with m/z = 561 $([\mathbf{1b} + \mathbf{H}]^+)$ and its fragmentation product at m/z = 515 ([**1b** $- OEt]^+$). After several hours, the ions due to intermediates **1a** and 1b had diminished, and only peaks assigned to 5 and its hydrolysis products remained. Only traces of ions with masses consistent with the five-membered disilsesquioxane ring were observed.

Once formed, 5 was slow to react, even in the presence of excess water. Oligomers larger than dimers were not observed in the mass spectrum. The reaction of 2 equiv of water with 1 was monitored for several hours, and the only significant change in the mass spectrum was an increase in the amount of hydrolyzed dimer, as hydrolysis products of 5 account for the major ions in the spectrum (m/z = 448, 420, and 374). Apparently, the relatively slow condensation chemistry of 5 serves as a bottleneck in the acid-catalyzed polymerization of 1. The limited amount of water employed in the experiment cannot account for the paucity of higher oligomers, since extensive hydrolysis of 5 is detected in the mass spectrum. The impact of the cyclization of the ethylene-bridged monomer on polymerization and gelation is highlighted by the ease with which 1,10-bis(triethoxysilyl)decane forms a gel under identical conditions.

Cyclization Reactions of Monomers 2 and 3. Polymerization of monomers **2** and **3** (0.4 M in ethanol) with 6 equiv of water and HCl (10 mol %) as catalyst gave transparent, colorless solutions that took over 6 months to gel. Analyses of these solutions indicated the presence of the six (**6**)- and seven (**7**)-

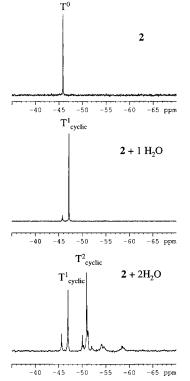
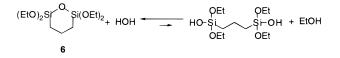


Figure 5. ²⁹Si NMR spectra for 1 M solutions of monomer 1,3-bis-(triethoxysilyl)propane 2 in ethanol. The top spectrum is that of the unreacted monomer. The next spectra are those of the product of the acid-catalyzed hydrolysis of each monomer with 1 (middle) and 2 (bottom) equiv of water. Spectra were obtained after 4 h; chromium acetoacetate (5 mmol/L) was added to each solution just before analysis. T^{1}_{cyclic} refers to the peak due to the cyclic disilsesquioxane 6 that formed from the intramolecular condenstion of 2. T^{2}_{cyclic} refers to the peak due to the tricyclic dimer 8.

membered cyclic disilsesquioxane monomers, respectively. In the ²⁹Si NMR of the reaction of **2** with 1 equiv of water under acidic conditions, a single peak assignable to the T¹ silicon $(\delta = -47.2)$ in **6** appeared between where T⁰ (monomer; $\delta =$ -45.8) and T¹ resonances are typically expected (Figure 5). Hydrolysis and condensation of monomer 3 under identical conditions gave a single resonance ($\delta = -49.1$) for 7 (Figure 6) that was shifted slightly farther upfield from that of 6, but still farther downfield than would be expected for an acyclic or unstrained T^1 resonance. Conversions to 6 and 7 were quantitative with 1 equiv of water, and the cyclic products could be isolated in good yields from the reaction mixtures by simple distillation. Intramolecular cyclization under acidic conditions was also observed with 1,4-bis(triethoxysilyl)but-2-ene (10) to give the unsaturated cyclic disilsesquioxane 11, and with 1,3bis(diethoxymethylsilyl)propane (13) to give the cyclic disiloxane 14 as a mixture of its syn and anti diastereomers.



The stability of the six- and seven-membered cyclic disilsesquioxanes toward ring-opening is important for understanding their impact on the polymerization of the propylene- and butylene-bridged monomers. Treatment of neat **6**, **7**, and **14** with catalytic amounts of Lewis acidic (BF₃·OEt₂) or basic (Bu₄-NOH) catalysts had no effect, indicating that insufficient ring strain was present to facilitate ring-opening polymerizations.

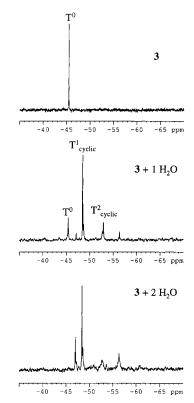


Figure 6. ²⁹Si NMR spectra for 1 M solutions of monomer 1,4-bis-(triethoxysilyl)butane 4 in ethanol. The top spectrum is that of the unreacted monomer. The next spectra are those of the product of the acid-catalyzed hydrolysis of each monomer with 1 (middle) and 2 (bottom) equiv of water. Spectra were obtained after 4 h; chromium acetoacetate (5 mmol/L) was added to each solution just before analysis. T^{1}_{cyclic} refers to the peak due to the cyclic disilsesquioxane 7 that formed from the intramolecular condenstion of 3. T^{2}_{cyclic} refers to the peak due to the tricyclic dimer 9.

The reversibility of the cyclization reaction under sol-gel conditions will impact how well the cyclic structures are incorporated into polymeric architectures. It has been shown with tetraalkoxysilanes that the condensation reaction is essentially irreversible in these types of sol-gels.³¹ Because acyclic species were not detected in the mass spectra and ²⁹Si NMR during the formation of 6 and 7, we prepared an isotopically labeled cyclic disilsesquioxane, 6*. If the cyclic species was equilibrating with an acyclic one, isotopic exchange between the ¹⁷O/¹⁸O-labeled cyclic disilsesquioxane and unlabeled water would be detected. 17O/18O-labeled cyclic disilsesquioxane 6* was prepared from 2 using isotopically labeled water (H₂*O; *O = 42% ¹⁸O and 27% ¹⁷O). The reaction of 6^* with 1 N aqueous HCl, which was monitored by mass spectrometry, showed a gradual decrease in 6^* (m/z = 296 and 297) with a concomitant increase in unlabeled 6 (m/z = 295) as unlabeled water was incorporated. These observations imply that a small amount of acyclic product was generated from 6* in the presence of water. ¹⁷O NMR spectroscopy of the same sample also revealed the single peak from the labeled 6^* ($\delta =$ 64.0) gradually being replaced by low-frequency resonances due to labeled silanols ($\delta = 30.7$) and labeled water ($\delta = -5.7$). Loss of 17 O from **6**^{*} is consistent with exchange due to the reversibility of the cyclization reaction.

Synthesis and Characterization of Tricyclic Dimers. When 2 or 3 was reacted with 2 equiv of water for several hours, new resonances at $\delta = -50.4$ and -53.5, respectively, slowly

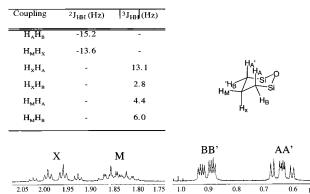
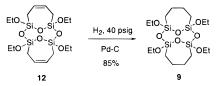


Figure 7. Expanded views of the ¹H resonances due to the α and β hydrogens on the cyclic disilsesquioxane ring in **7**, revealing ² $J_{\rm HH}$ and ³ $J_{\rm HH}$ couplings.

Scheme 6. Preparation of Tricyclic 9 by Palladium-Catalyzed Hydrogenation of Unsaturated Tricyclic 12



appeared in the ²⁹Si NMR. These resonances fall between where acyclic or unstrained cyclics with T¹ and T² silicons would be expected to appear (Figures 5 and 6). Even after 3 weeks of acid-catalyzed hydrolysis of **6** with 6 equiv of water, gelation was not observed, and the ²⁹Si NMR spectrum was dominated by the resonance at $\delta = -50.4$. In the mass spectra of identical solutions, peaks with masses consistent with dimers of **6** and **7** were observed for each monomer. The dimers were tentatively assigned as tricyclic compounds **8** and **9** (m/z = 458 [M + NH₄] and 486 [M + NH₄], respectively).

Verification of these tricyclic structures was achieved by careful hydrolysis of the cyclic disilsesquioxanes 6 and 7 to give the pure tricyclics 8 and 9, respectively. However, the most efficient route was to prepare 8 and 9 directly from the acyclic monomers 2 and 3. Complete conversion of the monomers to dimers required several days in refluxing ethanol or THF with 2 equiv of water and HCl as catalyst. Tricyclic dimer 8 was isolated as a crystalline solid directly from the reaction in ethanol. Dimer 9 was isolated as a crude oil, and all attempts to crystallize it from the reaction mixture failed, probably due to the high solubility of the dimer and to the additional flexibility in the structure imparted by the longer alkylene groups. It was possible, however, to prepare pure 9, still as an oil, by hydrogenating its unsaturated analogue (12; Scheme 6). Pure, crystalline tricyclic dimer 12 was obtained directly from the acid-catalyzed hydrolysis of Z-1,4-bis(triethoxysilyl)but-2-ene (10) with 2 equiv of water.

Formation of bridged tricyclic structures appears to be common to both *silsesquioxane* and *siloxane* monomers with three or four carbon bridging groups, as the same series of cyclization reactions was also observed for **13**. Tricyclic dimer **15**, a crystalline white solid, was of interest because it possesses no ethoxide groups, making it a relatively unreactive model compound. ¹H NMR spectra of **8**, **12**, and **15** are consistent with the rigid tricyclic structure. Compounds **8** and **15** have similar spectra which are best described as AA'BB'MX. The portion of the ¹H NMR spectrum arising from the propylene bridge of **8**, shown in Figure 7, was simulated, and decoupling experiments were performed to assist in making assignments

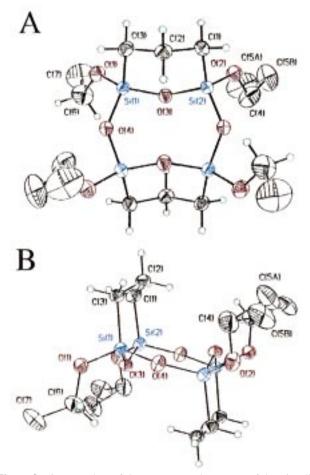


Figure 8. ORTEP plots of the X-ray crystal structure of the tricyclic dimer **8.** showing the anti configuration of the six-membered cyclic disilsesquioxane rings about the central eight-membered tetrasiloxane ring. The methyl carbon $\{C(5)\}$ in **8** was modeled at two positions with a site occupancy factor of 0.72(4) for C(5A) and 0.28 for C(5B). This was done because the anisotropic thermal ellipsoid was too large to be appropriate for one site. Packing within the structure suggests that the ends of the ethyl groups are free to move in an interpenetrating fashion between the planes of the molecules, which would allow them to rotate due to thermal motion, giving rise to the disorder.

and obtaining coupling constants. The large ${}^{3}J_{XA}$ and ${}^{3}J_{XA'}$ of 13.1 Hz is indicative of an axial-to-axial coupling, while the smaller methylene ${}^{3}J_{HH}$ is consistent with axial-to-equatorial and equatorial-to-equatorial couplings. These coupling constants indicate that the two six-membered rings in the tricyclic system are in the expected chair conformation. The ¹H NMR spectrum of **15** exhibited chemical shifts and coupling constants for methylene groups in its propylene bridge that were nearly identical to those observed for **8**.

While the structures of tricyclic dimers **8**, **12**, and **15** could be assigned from NMR and mass spectral data, the configuration (syn or anti) of the dimers was determined by X-ray crystallographic studies.³² The structures consist of two cyclic monomer units linked in an anti configuration about a distorted eightmembered siloxane ring (Figure 8). None of the syn stereoisomer was isolated from any of the reactions. This is in good agreement with the calculated MM2 structures³³ that predicted that the anti diastereomer would be more stable than the syn form by 7.55

⁽³²⁾ X-ray quality crystals of dimers **8**, **12**, and **15** were grown by sublimation of the pure solids in a vacuum. The structure and atomic numbering scheme for **8** is displayed in Figure 8, and the bond lengths (Å) and bond angles (deg) for this structure are given in the Supporting Information.

Anti-8

18.4 kcal/mole

Syn-8

26.0 kcal/mole

Figure 9. Molecular models (MM2, Chemdraw 3D Plus) of the anti

and syn diastereomers of the tricyclic dimer 7 with calculated steric

kcal/mol (Figure 9). The anti configuration of the bridging

groups is the same orientation displayed in cis syndiotactic

ladder structures that have often been proposed for soluble

polysilsesquioxanes.³⁴ While the tricyclic dimer may represent

the beginning of a ladder polymer structure, continued growth

of the polymer would be severely limited by slow hydrolysis

and condensation at the remaining ethoxysilyl functionalities;

no discrete, higher oligomers have been isolated. X-ray crystal-

lographic studies of 12 and 15 disclosed that these dimers have

virtually the same structural features as those described for 8.

1-3 form substantial amounts of cyclic monomers and dimers

early in the acid-catalyzed sol-gel polymerization process raises

the following question: Are cyclic structures incorporated in

the resulting xerogels? To answer this, polysilsesquioxanes were

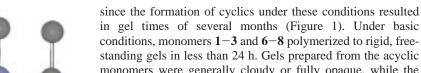
prepared by the sol-gel polymerization of monomers 1-3 and

6-8 with aqueous NaOH as the catalyst. Formation of pol-

ysilsesquioxane gels using an acidic catalyst was not practical

Synthesis of Polysilsesquioxanes. Finding that monomers

energies.



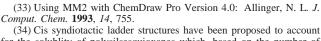
cyclic monomers polymerized to give colorless, transparent gels. All of the dried gels or xerogels were obtained as glassy white

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fragments. There is no reason to expect that intramolecular condensation of monomers 1-3 to form cyclic disilsesquioxanes does not occur in the base-catalyzed polymerizations. Unfortunately, it is much more difficult to study the initial hydrolysis and condensation products under basic sol-gel conditions. With sodium hydroxide catalysis, the first hydrolysis and condensation reactions are the slowest, while the rates of subsequent hydrolysis and condensation reactions increase with the extent of the reactions.³⁵ Consequently, the initial condensation products are very short-lived and difficult to observe spectroscopically. Xerogels 1X-3X and 6X-8X were studied by CP MAS ²⁹Si NMR and infrared spectroscopies in attempts to determine if the cyclic structures of 6-8 were present in these polymers.

Characterization of Polysilsesquioxanes. (a) ²⁹Si CP MAS NMR Spectroscopic Analyses. Because ²⁹Si NMR chemical shifts are sensitive to variations in the bond angles at the silicon atom, this analytical method is a powerful tool for differentiating between cyclic and acyclic structures. As the bond angles become smaller in the cyclic systems, the chemical shift of the silicon-29 resonance moves downfield. If the cyclic structures are incorporated into the final polysilsesquioxanes, there should be a distinct difference in the ²⁹Si CP MAS NMR spectra of these materials and those in which the formation of the small cyclic structures does not occur. The solid-state CP MAS ²⁹Si NMR spectra of alkylene-bridged polysilsesquioxanes usually contain three distinguishable peaks which are assigned to the T^1 , T^2 , and T^3 silicons present in the polymer.²¹ A typical spectrum observed for these materials is shown in Figure 10 for a polymer prepared from 1,10-bis(triethoxysilyl)decane as well as the spectra for the polymers 1X-3X and 6X-8X. The decylene-bridged monomer does not form the small organosiloxane rings observed in 1, 2, and 3, and the T^2 and T^3 peaks for this polymer are observed at -59.3 and -66.8 ppm, respectively. However, the spectra for the polymers prepared from the ethylene-, propylene-, and butylene-bridged monomers, whether the monomer was cyclic or acyclic, contain a single, broad, unresolved peak. The T³ resonance is generally the largest peak in the ²⁹Si NMR spectra of polysilsesquioxanes prepared from monomers with hexylene or longer bridging groups, and it is observed between -66 and -67 ppm. It is expected that the unresolved peaks for the polymers prepared from 1-3 and 6-8 arise mostly from T³ silicons since they are also prepared under basic conditions. These peaks are shifted significantly downfield from the typical alkylene-bridged material. We interpret this downfield shift as an indication of the presence of the cyclic disilsesquioxane structures in the polysilsesquioxanes 1X-3X and 6X-8X.

The poor resolution in the ²⁹Si NMR spectra of the polymers prepared from 1-3 and 6-8 may be explained by a combination of phenomena. The presence of cyclic structures in the xerogels adds to the variety of chemical environments in which the T² and T³ silicons may be found, compared to the simple acyclic structures of longer alkylene-bridged materials. Also, there may be some ring opening occurring during the polymerization of



for the solublity of polysilsesquioxanes which, based on the number of siloxane bonds to each silicon, should be cross-linked and insoluble. See: Brown, J. F. Jr. J. Polym. Sci. Part C 1963, 83. It is likely, based on careful viscosity studies, that the polymers are highly branched structures with a significant contribution of cyclic structures. See: Frye, C. L.; Collins, W. T. J. Am. Chem. Soc. 1970, 92, 5586.

⁽³⁵⁾ McCormick, A. In Sol-Gel Processing and Applications; Attia, Y. A., Ed.; Plenum Press: New York, NY, 1994; p 3.

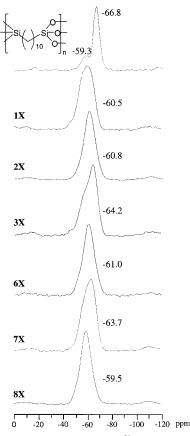


Figure 10. Comparison of the solid-state ²⁹Si CP MAS NMR spectrum of a decylene-bridged polysilsesquioxane (top) with spectra of xerogels (1X-3X) obtained from monomers 1-3 that are capable of forming cyclics and with spectra of xerogels (6X-8X) prepared from cyclic monomers 6-8.

6-8, and ring closure may not be quantitative during the polymerization of 1-3, yielding polymer networks that are composed of both cyclic and acyclic structures.

(b) Infrared Spectroscopic Analyses. Infrared spectroscopy was also utilized to probe the solid-state structure of the polysilsesquioxanes. Siloxanes typically exhibit one or more very strong bands in the region 1130-1000 cm⁻¹ for ν (Si–O).³⁶ The location of this absorption band in the infrared spectrum is influenced by the structure of the siloxane. For example, when the siloxane bonds are confined to a small cyclic structure such as $[R_2SiO]_3$, the $\nu(Si-O)$ occurs at a low frequency of $1020-1010 \text{ cm}^{-1}$, while larger cyclics, $[R_2SiO]_{4-5}$, are observed at 1090-1075 cm⁻¹.36-38 This same phenomenon is observed in the series of cyclic organosiloxane compounds 2,2,5,5-tetramethyl-2,5-disilaoxacyclopentane, 2,2,6,6-tetramethyl-2,6-disilaoxacyclohexane, and 2,2,7,7-tetramethyl-2,7disilaoxacycloheptane, which exhibit ν (Si–O) bands at 920, 987, and 1020 cm⁻¹, respectively.^{36,39} All of these Si-O bands involved in the small cyclic structures are observed at lower frequencies than the acyclic siloxanes R₃SiOSiR₃, which show Si-O absorption bands in the range of 1040-1080 cm⁻¹.³⁶ We observed a similar trend in the SiO bands for cyclic disilsesquioxanes. These differences in the absorption bands between

Table 1. Infrared ν (Si–O) Bands of Monomers and Xerogels in the Range of 1200–950 cm⁻¹

monomer	ν (Si-O), cm ⁻¹	xerogel	ν (Si $-$ O), cm $^{-}$
1	1168, 1148, 1106, 1078	1X	1090, 1030
2	1168, 1104, 1083	2X	1112, 1024
3	1168, 1104, 1083	3X	1127, 1054
4	1169, 1082, 952		
5	1169, 1106, 1007		
6	1169, 1105, 1084, 1006	5X	1115, 1018
7	1169, 1106, 1083, 1034	6X	1127, 1039
8	1110, 1072, 1024, 1001	7X	1111, 1008

cyclic and acyclic siloxanes were used to help characterize the network architectures of xerogels 1X-3X and 6X-8X.

The prominent absorption bands in the infrared spectra in the range $1200-1000 \text{ cm}^{-1}$ for both monomers and xerogels are listed in Table 1. The cyclic monomers, **4** and **6–8**, exhibit a very strong absorption band around $1034-950 \text{ cm}^{-1}$ which is conspicuously absent in the spectra of the acyclic monomers. These low-frequency absorptions are consistent with $\nu(\text{Si}-\text{O})$ absorptions in small cyclic structures. Most of the xerogels also show absorption bands in this range, indicative of the presence of the cyclic structures. A polymer prepared from 1,10-bis-(triethoxysilyl)decane, which cannot form strained disilsesquioxane rings, has a very strong absorption band at 1122 cm⁻¹ with a shoulder at 1050 cm⁻¹ and no low-frequency absorptions in the range of $1034-950 \text{ cm}^{-1}$. This spectrum is typical of alkylene-bridged polysilsesquioxanes which have bridging groups of six carbons or longer.

A band at 1030 cm^{-1} is observed in the xerogel **1X**, which is very close to that of the seven-membered rings in 5 (1011 cm^{-1}) and 7 (1034 cm^{-1}). This observation suggests that the seven-membered disilsesquioxane rings observed for 1 under acid-catalyzed hydrolysis and condensation conditions are also formed under basic conditions. Xerogels prepared from the propylene-bridged monomers 2, 6, and 8 have absorption bands at 1024, 1018, and 1008 cm⁻¹, respectively. These bands are also in the low-frequency range, indicative of the presence of cyclic structures in the final polymers. The band for 2X occurs at a slightly higher frequency than those for **6X** or **8X**, which may be due to the presence of a greater fraction of acyclic propylene-bridged moieties. Furthermore, the absorption for 8X is shifted to a lower frequency than that for 6X, which is expected if the more highly strained tricyclic structure 8 is present to a greater extent in 8X than in 6X. The absorption of 1054 cm⁻¹ for **3X** is in the range $(1040-1080 \text{ cm}^{-1})$ of ν (Si-O) bands expected for acyclic structures. Thus, under basecatalyzed conditions, infrared analysis suggests that ring closure of 3 and incorporation of the cyclic structure into the final polymer does not seem to predominate as it did for 2. However, xerogel **7X** has a strong absorption band at 1039 cm⁻¹, indicating that the cyclic structure of the starting monomer is at least partially preserved in the final polymer. Clearly, the choice of acyclic or cyclic silsesquioxane monomer does have an influence on the contribution of cyclic structures in the resulting xerogels.

(c) Surface Area Analyses. The structures of the polysilsesquioxanes were also studied by nitrogen sorption porosimetry and scanning electron microscopy to determine what effect the structures of the starting monomers have on the surface areas and porosity of the final polymers. All of the materials were found to have high surface areas, ranging from 590 m²/g for 1X to 880 m²/g for 3X (Table 2). Most of the porosity of the xerogels resides in pores with average diameters in the lower end of the mesoporous domain (mesopore diameter range =

⁽³⁶⁾ Launer, P. J. Infrared Analysis of Organosilicon Compounds. Silicon Compounds Register and Review I; Petrarch Systems: Levittown, PA, 1987; p 70.

⁽³⁷⁾ Richards, R. E.; Thompson, H. W. J. Chem. Soc. 1949, 124.

 ⁽³⁸⁾ Wright, N.; Hunter, M. J. J. Am. Chem. Soc. 1947, 69, 803.
 (39) Tamao, K.; Kumala, M.; Takahashi, T. J. Organomet. Chem. 1975, 94, 367.

Table 2. Nitrogen Sorption Porosimetry Studies^{*a*} of Polymers 1X-3X and 6X-8X

polymer	surface area (m ² /g)	mean pore diameter (Å)	pore volume (cm ³ /g)
1X	593	101	1.50
2X	712	81	1.45
3X	882	38	0.84
6X	807	32	0.64
7X	868	52	1.12
8X	785	32	0.63

^{*a*} Surface areas were determined by BET, mean pore diameters by BJH theory, and pore volumes determined by single-point analysis.

20-500 Å).⁴⁰ The average pore diameters and pore volumes for the polymers prepared from 1-3 decrease as the alkylene bridge is lengthened.

The effect of the cyclic versus acyclic monomer structure on the porosity of the final polysilsesquioxanes was examined in greater detail through the incremental pore volume plots⁴¹ for each polymer. These plots, derived from the desorption branch of the nitrogen isotherm, reveal the distribution of pore sizes and the extent to which they contribute to the pore volume. At each step during the desorption phase of the porosimetry experiment, the volume of liquid nitrogen removed from the pores of the material is measured, and a corresponding pore diameter is calculated from the relative pressure using the Barrett–Joyner–Halenda (BJH) method.⁴² The distribution of the pore sizes in the material can be observed by plotting the measured pore volumes versus the calculated pore diameters.

Incremental pore volume plots for the propylene-bridged polysilsesquioxanes, prepared from the acyclic monomer 2 and the cyclic monomers 6 and 8, exhibit a stark difference in their pore size distributions (Figure 11). In 2X, contributions to the pore volume are observed from pores with diameters that extend over the entire mesopore range. However, xerogels 6X and 8X have very narrow pore size distributions, with the pore diameters lying mostly between 30 and 45 Å. Since all three polymers were prepared using identical conditions, these differences must originate from the cyclic or acyclic structures of the starting monomers. This same trend is not observed in the butylenebridged polysilsesquioxanes, as the porosimetry data and pore volume plots for **3X** and **7X** are very similar. Both polymers have fairly narrow pore size distributions, with a range of pore diameters of 30-50 Å for 3X and 40-100 Å for 7X (Figure 12).

The differences in porosity between 2X and xerogels 6X and 8X are reflected in the scanning electron micrographs of the polymers. Xerogel 2X appears to have a very coarse morphology, with the macrostructure of the polymer being comprised of large globular particles ranging in size from 50 to several hundred nanometers. These structural features result in an open framework that is responsible for the larger mesopores and macropores ("macropore" = diameter > 500 Å) in the polymer. Xerogels 6X and 8X have smoother and more continuous morphologies with more compact structures, eliminating the larger pores.

Conclusions

Novel cyclization phenomena during the synthesis of alkylene-bridged polysilsesquioxanes were discovered for monomers

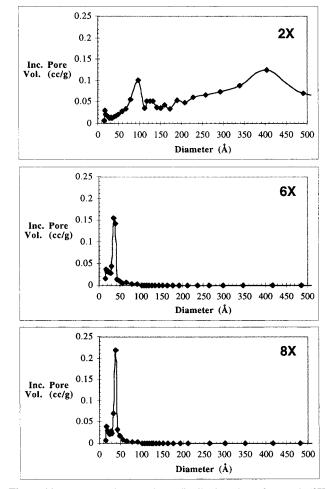


Figure 11. Incremental pore volume distribution plots of xerogels (2X, 6X, and 8X) prepared by base-catalyzed sol-gel polymerizations of the acyclic monomer 2, cyclic disilsesquioxane 6, and tricyclic dimer 8, respectively.

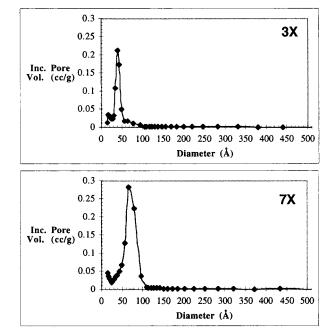


Figure 12. Comparison of the incremental pore volume distribution plots for xerogels prepared from the butylene-bridged monomer 3 and its cyclic disilsesquioxane derivative 7.

with short alkylene bridges of 2-4 carbons (1-3). These cyclic products were found to inhibit the polymerization of the

⁽⁴⁰⁾ Gregg, S. J.; Sing, K. S. W. Adsorption, Surface Area, and Porosity, 2nd ed.; Academic Press: London, 1982.

⁽⁴¹⁾ Incremental pore volume plots (pore volume versus pore size) were prepared from the BJH desorption pore size distribution data.⁴⁸

⁽⁴²⁾ Barrett, E. P.; Joyner, L.; Halenda, P. P. J. Am. Chem. Soc. 1951, 73, 373.

monomers under acidic sol-gel conditions. The ethylenebridged monomer formed an unusual bicyclic dimer (**5**) which consisted of two fused seven-membered organosiloxane rings. Monomers with three- or four-carbon bridges underwent a series of intramolecular cyclizations to form a fused tricyclic dimeric product. Many of the cyclic products, including some the tricyclic dimers, were isolable. These cyclic products were shown to be reactive monomers for the base-catalyzed sol-gel synthesis of polysilsesquioxanes that incorporate the ring structures into the network architecture. Solid-state ²⁹Si NMR and infrared spectroscopies indicate that cyclic structures were preserved in the final polymers.

It was also discovered that the structures of the monomers (cyclic or acyclic) can have a profound influence on the porosities and morphologies of the sol-gel materials derived from them. The synthesis of propylene-bridged polysilsesquioxanes from the acyclic monomer 2 resulted in polymers with a very broad pore size distribution, spanning several hundred nanometers. However, when the propylene-bridged materials are prepared from the cyclic monomers 6 and 8, the polymers exhibit very narrow pore size distributions of just a few nanometers. Both the acyclic and cyclic butylene-bridged monomers yield materials with fairly narrow pore size distributions in the lower end of the mesopore regime, between 20 and 100 Å. Manipulation of the structures of the starting monomers in polysilsesquioxane syntheses may be an important technique for creating materials with well-defined mesoporous domains.

Experimental Section

General Methods. All reactions were run under dry argon using standard Schlenk techniques unless otherwise noted. Ethanol was dried and distilled off magnesium turnings under argon, and benzene was distilled from calcium hydride. 3-Triethoxysilylpropene, 4-triethoxysilylbutene, and triethoxysilane were obtained from Geleste and were used as received. Chloroplatinic acid was purchased from Aldrich and was kept stored under argon until needed. Isotopically enriched water (27% ¹⁷O, 42% ¹⁸O) was purchased from ISOTEC, Inc. 1,10-Bis-(triethoxysilyl)decane was prepared by chloroplatinic acid-catalyzed hydrosilation of 1,9-decadiene with triethoxysilane and was spectroscopically identical to the report in the literature.²¹ Z-1,4-Bis(trichlorosilyl)but-2-ene was prepared by following a procedure used to prepare the analogous *E*-isomer.⁴³

Infrared spectra were obtained on a Perkin-Elmer 1750 Fourier transform infrared spectrophotometer. ¹H, ¹³C, and ²⁹Si solution NMR spectra were recorded on Bruker AM 300 and DRX 400-MHz spectrometers. ¹H NMR spectra of 8 and 11 were recorded on a DRX 400 at a resonant frequency of 400.16 MHz, using standard singlepulse sequences on a 5-mm BB probe. The relaxation delay was 5 s, with 8K-32K complex points. Experiments were performed at 298 K, using 16-32 scans. Iterative simulations of the ¹H spectra of 8 and 11 were performed using commercial software (ACORN NMR) on a PC to make peak assignments and to determine coupling constants. ¹⁷O NMR experiments were conducted with an AMX 400 spectrometer at a resonant frequency of 54.25 MHz, using a 5-mm BB probe. The relaxation delay was 200 ms, with 32-64 scan averages as a function of time. Residual solvent peaks and tetramethylsilane were used as internal references for ¹H and ¹³C spectra. An external tetramethylsilane $(\delta = 0.0)$ sample was used as the reference for ²⁹Si NMR spectra, and an external H₂O (δ = 0.0) sample was used to reference ¹⁷O spectra.

Solid-state ¹³C and ²⁹Si CP MAS NMR spectra were obtained with a Bruker AMX 400-MHz spectrometer at 100.63 and 79.5 MHz, respectively, and were acquired with magic angle spinning (MAS) speeds of ~5 and ~3–5 kHz, respectively. ¹³C NMR spectra were acquired using cross-polarization (CP) with a relaxation delay of 1 s and a CP time of 2 ms. ¹³C referencing was performed on the carbonyl resonance of solid glycine ($\delta = 176.0$). Since the gels in this study are similar, these parameters were optimized on only one of the gels to obtain spectra with a satisfactory signal-to-noise ratio. ²⁹Si NMR spectra were acquired using single-pulse excitation with a relaxation delay of 480 s. With ²⁹Si T_1 values ranging from 19 to 135 s, the relaxation delay is $\geq 3T_1$, which is sufficient for quantitative spectra. ²⁹Si CP MAS NMR spectra were deconvoluted using a Lorentz-Gaussian (50:50) fit. Mass spectra were obtained on a Fisons Autospec (CI, ammonia). Monomer purity was determined by GC with an HP Series II 5890 and a packed column with HP-1 (cross-linked methyl siloxane), 15 m \times 0.32 mm. Microscopy studies were performed using a Hitachi S4500 field emission scanning electron microscope. The samples were coated with 100-200 Å of chromium using a Gatan model 681 high resolution ion beam coater. Secondary electron images were taken using 5-kV accelerating voltage. The images were acquired digitally from the SEM using a PGT Imix imaging system. Porosimetry measurements were determined using a Quantachrome Autosorb-6 multiport nitrogen porosimeter.

Monomer Preparation: 1,2-Bis(triethoxysilyl)ethane (1). A flask was charged with vinyltriethoxysilane (45.0 g, 237 mmol), triethoxysilane (44.5 g, 271 mmol), benzene (200 mL), and chloroplatinic acid (130 mg, 0.320 mmol). The flask was fitted with a drying tube loaded with Drierite such that the reaction was exposed to dry air. The mixture darkened after a few minutes, and it was allowed to stir for 24 h. Benzene was removed in vacuo, leaving a dark liquid that was vacuum distilled (0.025 Torr, 86-88 °C), yielding a clear, colorless liquid (63.7 g, 76%). ¹H NMR (300 MHz, C₆D₆): $\delta = 3.76$ (q, 12H, OCH₂CH₃, J = 7.0 Hz), 1.13 (t, 18H, OCH_2CH_3 , J = 7.0 Hz), 0.89 (s, 4H, SiCH₂CH₂Si, J = 8.2 Hz). ¹³C NMR (75 MHz, C₆D₆): $\delta = 58.5$ (OCH₂-CH3), 18.5 (OCH2CH3), 2.5 (SiCH2CH2Si). 29Si NMR (99 MHz, EtOH): $\delta = -45.8$. IR (neat): $\nu = 2975, 2927, 2887, 1483, 1443,$ 1409, 1391, 1366, 1295, 1168, 1147, 1103, 1083, 957, 781 cm⁻¹. HRMS (CI, isobutane): calcd for $C_{14}H_{35}O_6Si_2$ [M + H]⁺, 355.1972; found, 355.1972.

1,3-Bis(triethoxysilyl)propane (2).22 A flask was charged with 3-(triethoxysilyl)propene (50.0 g, 245 mmol), triethoxysilane (48.3 g, 294 mmol), benzene (100 mL), and chloroplatinic acid (0.10 g, 0.24 mmol). The flask was fitted with a drying tube loaded with Drierite such that the reaction was exposed to dry air. While being stirred for 24 h, the solution gradually turned yellow-brown. Additional chloroplatinic acid (0.10 g, 0.24 mmol) was added to the reaction mixture and stirred for another 24 h. Benzene was removed in vacuo, leaving a dark liquid that was distilled (0.025 Torr, 85-90 °C) to yield a clear, colorless liquid (52 g, 58%). ¹H NMR (300 MHz, C₆D₆): $\delta = 3.78$ (q, 12H, OCH₂CH₃, J = 7.0 Hz), 1.84 (m, 2H, SiCH₂CH₂CH₂Si), 1.15 (t, 18H, OCH₂CH₃, J = 7.0 Hz), 0.85 (t, 4H, SiCH₂CH₂CH₂Si, J = 8.2Hz). ¹³C NMR (75 MHz, C₆D₆): δ = 58.4 (OCH₂CH₃), 18.5 (OCH₂CH₃), 17.2 (SiCH₂CH₂CH₂Si), 15.0 (SiCH₂CH₂CH₂Si). IR (neat): $\nu = 2975$, 2928, 2884, 1484, 1444, 1391, 1366, 1341, 1295, 1229, 1168, 1078, 960, 900, 820, 774, 710 cm⁻¹. ²⁹Si NMR (99 MHz, EtOH): $\delta = -45.8$. HRMS (CI, isobutane): calcd for C₁₅H₃₇O₆Si₂ $[M + H]^+$, 369.2129; found, 369.2113.

1,4-Bis(triethoxysilyl)butane (3).^{21,22} To a solution of 4-(triethoxysilyl)butene (25.0 g, 114 mmol), triethoxysilane (24.3 g, 148 mmol), and benzene (100 mL) was added chloroplatinic acid (0.10 g, 0.24 mmol). Within 10 min, the solution turned yellow, and an exothermic reaction occurred. After the solution was stirred for 48 h, chloroplatinic acid (0.05 g, 0.12 mmol) was again added, and the mixture was refluxed for 20 h. The benzene was removed in vacuo. Distillation (95-105 °C, 0.050 Torr) afforded a clear, colorless liquid (21.1 g, 48%). The analytical data were in agreement with previously published data for this compound.²¹ ¹H NMR (300 MHz, C_6D_6): $\delta = 3.78$ (q, 12H, OCH₂- CH_3 , J = 7.0 Hz), 1.84 (m, 4H, SiCH₂CH₂CH₂CH₂Si), 1.15 (t, 18H, OCH_2CH_3 , J = 7.0 Hz), 0.85 (t, 4H, $SiCH_2CH_2CH_2CH_2Si$, J = 8.2Hz). ¹³C NMR (75 MHz, C₆D₆): δ = 58.4 (OCH₂CH₃), 26.7 (SiCH₂CH₂CH₂CH₂Si), 18.6 (OCH₂CH₃), 10.9 (SiCH₂CH₂CH₂CH₂CH₂Si). IR (neat): v = 2975, 2928, 2884, 2765, 1444, 1391, 1366, 1295, 1226,1201, 1168, 1104, 1083, 1006, 958, 861, 820, 795, 761 cm⁻¹.

2,2,5,-Tetraethoxy-2,5-disilaoxacyclopentane (4). To a solution of 2,2,5,5-tetraethoxy-2,5-disilaoxacyclopent-3-ene⁴⁴ (470 mg, 1.70 mmol) and benzene- d_6 in a 250-mL glass pressure vessel was added palladium

⁽⁴³⁾ Damrauer, R.; Simon, R.; Laporterie, A.; Manuel, G.; Park, Y. T.; Weber, W. P. J. Organomet. Chem. **1990**, 391, 7–12.

on carbon (10 wt %, 10 mg). The solution was thoroughly degassed, and the vessel was pressurized with hydrogen to 50 psig. The mixture was stirred for 4 h at room temperature. After the vessel was depressurized and the residual hydrogen purged, the solution was filtered through a 0.25- μ m filter and the solvent removed in vacuo to give a clear, colorless oil (4, 260 mg, 54.6%). ¹H NMR (400 MHz, C₆D₆): δ = 3.85 (q, 8H, *J* = 7.1 Hz, OCH₂CH₃), 1.17 (t, 12H, *J* = 7.1 Hz, OCH₂CH₃), 0.91 (s, 4H, SiCH₂CH₂Si). ¹³C NMR (75 MHz, C₆D₆): δ = 59.3 (OCH₂CH₃), 19.0 (OCH₂CH₃), 5.4 (SiCH₂CH₂Si). ²⁹Si NMR (99 MHz, EtOH): δ = -41.2. IR (neat): ν = 2976, 2929, 2894, 1484, 1445, 1392, 1296, 1226, 1169, 1082, 952, 829, 780, 718 cm⁻¹.

Bicyclic Dimer (5). To a solution of **1** (23.5 g, 66.3 mmol) in ethanol (120 mL) was added 1 N HCl (2.36 mL, 131 mmol of H₂O) dissolved in ethanol (20 mL). The reaction was stirred for 24 h, and the solvent was removed in vacuo, leaving a viscous oil. The oil was distilled (0.05 Torr, 110–120 °C), yielding a clear, colorless liquid (**5**, 93% by GC, 2.33 g, 7.2%). ¹H NMR (300 MHz, C₆D₆): δ = 3.82 (m, 12H, OCH₂-CH₃), 1.13 (m, 18H, OCH₂CH₃), 0.98 (m, 4H, SiCH₂CH₂Si). ¹³C NMR (75 MHz, C₆D₆): δ = 58.7 (Si(T²)OCH₂CH₃), 58.5 (Si(T¹)OCH₂CH₃), 18.5 (OCH₂CH₃), 18.4 (OCH₂CH₃), 4.4 (Si(T²)CH₂CH₂Si(T¹)), 4.2 (Si(T²)CH₂CH₂Si(T¹)). ²⁹Si NMR (99 MHz, EtOH): δ = -50.3 (T¹_{cyclic}), -52.9 (T²_{cyclic}). IR (neat): ν = 2975, 2886, 1392, 1268, 1169, 1103, 1079, 1055, 1011, 960, 757, 736, 697, 662 cm⁻¹. HRMS (CI, isobutane): calcd for C₁₆H₃₉O₉Si₄ [M + H]⁺, 487.1671; found, 487.1663.

2,2,6,6-Tetraethoxy-2,6-disilaoxacyclohexane (6).²² To a solution of **2** (15.0 g, 40.7 mmol) in ethanol (150 mL) was added 1 N HCl (0.733 mL, 40.7 mmol of H₂O) dissolved in ethanol (50 mL). After the solution was stirred for 24 h, the ethanol was removed in vacuo. The remaining liquid was distilled (0.05 Torr, 47–55 °C), yielding a clear, colorless liquid (**6**, 9.67 g, 81%). ¹H NMR (300 MHz, C₆D₆): δ = 3.85 (q, 8H, OCH₂CH₃, *J* = 7.0 Hz), 1.78 (m, 2H, SiCH₂CH₂CH₂CSi), 1.23 (t, 12H, OCH₂CH₃, *J* = 7.0 Hz), 0.71 (t, 4H, SiCH₂CH₂CH₂CSi, *J* = 3.8 Hz). ¹³C NMR (75 MHz, C₆D₆): δ = 58.3 (OCH₂CH₃), 18.2 (OCH₂CH₃), 17.2 (SiCH₂CH₂CH₂CH₂Si), 11.2 (SiCH₂CH₂CH₂Si). ²⁹Si NMR (99 MHz, neat): δ = -47.2 (T¹_{cyclic}). IR (neat): ν = 2977, 2923, 2889, 1442, 1296, 1246, 1219, 1168, 1106, 1084, 1007, 968, 898, 821, 786, 705 cm⁻¹. HRMS (CI, ammonia): calcd for C₁₁H₂₆O₅-Si₂ [M]⁺, 294.1319; found, 294.1322.

¹⁷O/¹⁸O-Labeled (6*). To a solution of **2** (19.3 g, 52.4 mmol) in ethanol (100 mL) was added H₂O* (1.00 g, 52.3 mmol, 27% ¹⁷O, 42% ¹⁸O) dissolved in ethanol (10 mL). After the solution was stirred for 24 h, the ethanol was removed in vacuo. The remaining liquid was distilled (0.065 Torr, 63–77 °C), yielding a clear, colorless liquid (6*, 10.3 g, 66%) determined to be 97.9% pure by GC. ¹H NMR (300 MHz, C₆D₆): δ = 3.85 (q, 8H, OCH₂CH₃, *J* = 7.0 Hz), 1.78 (m, 2H, SiCH₂CH₂CH₂Si), 1.23 (t, 12H, OCH₂CH₃, *J* = 7.0 Hz), 0.71 (t, 4H, SiCH₂CH₂CH₂Si, *J* = 3.8 Hz). ¹³C NMR (75 MHz, C₆D₆): δ = 58.3 (OCH₂CH₃), 18.2 (OCH₂CH₃), 17.2 (SiCH₂CH₂CH₂Si), 11.2 (SiCH₂-CH₂CH₂Si), ¹³O NMR (54.25 MHz, 1 M **6*** in EtOH): δ = 64.0. IR (neat): ν = 2976, 2926, 2888, 2737, 1483, 1444, 1392, 1367, 1296, 1246, 1219, 1169, 1105, 1079, 969, 898, 824, 789, 757, 738, 702 cm⁻¹. HRMS (CI, ammonia): calcd for C₁₁H₂₆O₅Si₂ [M]⁺, 294.1319; found, 294.1324.

Tricyclic Dimer (8). A flask was charged with 2 (42.5 g, 115 mmol), ethanol (180 mL), and 1 N HCl (4.14 mL, 230 mmol) dissolved in ethanol (100 mL). The mixture was stirred for 24 h and then refluxed for 5 days. The solvent was removed in vacuo and the viscous oil was cooled to -20 °C to produce a white solid. The solid was filtered and recrystallized from ethanol yielding white crystals. After filtration, the crystals were washed with cold ethanol and dried in vacuo (8, 2.74 g, 10.8%, mp 83–84 °C). ¹H NMR (300 MHz, C₆D₆): δ = 3.83 (q, 8H, OCH_2CH_3 , J = 6.9 Hz), 1.97 (dtt, 2H, SiCH_2CH_{ax}H_{eq}CH₂Si, J = 13.6, 13.1, 2.8 Hz), 1.83 (dtt, 2H, SiCH₂CH_{ax} H_{eq} CH₂Si, J = 13.6, 6.0, 4.4Hz), 1.16 (t, 12H, OCH₂CH₃, J = 7.0 Hz), 0.89 (ddd, 4H, SiCH_{eq}H_{ax}- CH_2 , J = 15.2, 6.0, 2.8 Hz), 0.63 (ddd, 4H, $SiCH_{eq}H_{ax}CH_2$, J = 15.2, 13.1, 4.4 Hz). ¹³C NMR (75 MHz, C₆D₆): δ = 58.5 (OCH₂CH₃), 18.4 (OCH₂CH₃), 16.3 (SiCH₂CH₂CH₂Si), 12.3 (SiCH₂CH₂CH₂Si). ²⁹Si NMR (79.5 MHz, C₆D₆): $\delta = -50.8$ (T²_{cyclic}). IR (neat): $\nu = 2967$, 2917, 2879, 1413, 1333, 1260, 1214, 1102, 1052, 1026, 997, 932, 901, 840, 801, 744, 662, 598 cm⁻¹. HRMS (CI, isobutane): calcd for C₁₄H₃₃O₈Si₄ [M]⁺, 440.1174; found, 440.1171.

Tricyclic Dimer (9). A solution of **15** (500 mg, 1.1 mmol) in benzene (50 mL) with 10% palladium on carbon (20 mg) was treated with hydrogen (50 psig) for 24 h. After the solution was filtered through Celite and the solvent removed in vacuo, **9** was isolated (360 mg, 70%). ¹H NMR (400 MHz, C₆D₆): $\delta = 3.87$ (q, 8H, J = 7.0 Hz, OCH₂CH₃), 1.68 (m, 8H, SiCH₂CH₂CH₂CH₂Si), 1.20 (t, 12H, J = 7.0 Hz, OCH₂CH₃), 0.92 (s, 8H, SiCH₂CH₂CH₂CH₂CH₂Si). ¹³C NMR (75 MHz, C₆D₆): $\delta = 58.9$ (OCH₂CH₃), 24.2 (SiCH₂CH₂CH₂CH₂Si), 18.9 (OCH₂CH₃), 13.2 (SiCH₂CH₂CH₂CH₂Si). ²⁹Si NMR (79.5 MHz, C₆D₆): $\delta = -53.5$ (T²). IR (neat): $\nu = 2975$, 2927, 1456, 1392, 1212, 1170, 1117, 1045, 963, 848, 792, 757, 613 cm⁻¹. HRMS (CI, isobutane): calcd for C₁₆H₃₇O₈Si₄ [M + 1]⁺, 469.1556; found, 469.1556.

Z-1,4-Bis(trichlorosilyl)but-2-ene. To a mixture of triethylamine (62.0 mL, 0.440 mol) and copper(I) chloride (0.4 g) in anhydrous diethyl ether (40 mL) were added trichlorosilane (60.3 g, 0.445 mol) and 1, 2-dichlorobut-2-ene (25 g, 0.2 mol) in diethyl ether (50 mL) at a rate sufficient to keep the reaction at reflux (2 h). After addition, the reaction was refluxed for an additional 2 h before the solution was filtered and the solvent removed in vacuo to give a clear, yellow liquid. Distillation under vacuum (85 °C, 9 Torr) afforded a colorless liquid (55.0 g, 85%).

Z-1,4-Bis(triethoxysilyl)but-2-ene (10). *Z*-1,4-Bis(trichlorosilyl)but-2-ene was added dropwise to 200 mL of refluxing triethylorthoformate. The resulting solution was heated at reflux for 24 h before removal of the remaining orthoformate in vacuo. The desired product was isolated by distillation at 132 °C/8 mTorr (**10**, 40.2 g, 53.0%). ¹H NMR (400 MHz, C₆D₆): $\delta = 5.35$ (t, 2H, SiCH₂CH=CHCH₂Si, J = 3.7 Hz), 3.77 (q, 12H, OCH₂CH₃, J = 7.5 Hz), 1.55 (d, 4H, SiCH₂CH=CHCH₂-Si, J = 3.7 Hz), 1.17 (t, 18H, OCH₂CH₃, J = 7.4 Hz). ¹³C NMR (100.5 MHz, C₆D₆): $\delta = 58.1$ (OCH₂CH₃), 18.7 (OCH₂CH₃), 18.5 (SiCH₂CH₂-CH₂Si), 17.1 (SiCH₂CH₂CH₂Si), -4.5 (SiCH₃). ²⁹Si NMR (79.5 MHz, C₆D₆): $\delta = -50.4$. IR (neat): $\nu = 3016$, 2975, 2927, 2887, 1703, 1686, 1643, 1483, 1443, 1391, 1295, 1168, 1104, 1083, 959, 883, 798, 747, 535 cm⁻¹. HRMS (CI, isobutane): calcd for C₁₆H₃₇O₆Si₂ [M + 1]⁺, 381.6324; found, 381.2116.

2,2,7,7-Tetraethoxy-2,7-disilaoxacyclohept-4-ene (**11**). To a solution of **10** (10.2 g, 26.8 mmol) in ethanol (50 mL) was added 1 N HCl (0.48 mL, 26.6 mmol of H₂O) dissolved in ethanol (15 mL). After the solution was stirred for 24 h, the solvent was removed in vacuo, and the crude oil was vacuum distilled (0.05 Torr, 65–75 °C), yielding a colorless liquid (**11**, 6.2 g, 76%). ¹H NMR (300 MHz, CDCl₃): $\delta = 5.52$ (m, 2H, CH₂CH=CHCH₂), 3.78 (q, 8H, OCH₂CH₃, J = 7.3 Hz), 1.54 (m, 4H, SiCH₂), 1.17 (t, 12H, OCH₂CH₃, J = 7.4 Hz). ¹³C NMR (75 MHz, CDCl₃): $\delta = 122.8$ (CH=CH), 58.5 (OCH₂CH₃), 18.1 (OCH₂CH₃), 12.9 (SiCH₂). ²⁹Si NMR (79.5 MHz, C₆D₆): $\delta = -55.8$. IR (neat): $\nu = 3028$, 2975, 2928, 2886, 1631, 1484, 1444, 1392, 1296, 1169, 1104, 1085, 1044, 963, 912, 804, 775, 704, 682, 595 cm⁻¹. HRMS (CI, isobutane): calcd for C₁₂H₂₆O₅Si₂ [M + NH₄]⁺, 324.1662; found, 324.1662.

Tricyclic Dimer (12). To a solution of **10** (33.1 g, 87.0 mmol) in ethanol (150 mL) was added 1 N HCl (3.132 mL, 174 mmol of H_2O) dissolved in ethanol (50 mL). The mixture was refluxed for 1 week, and then additional 1 N HCl (0.783 mL, 43.5 mmol of H_2O) was added,

⁽⁴⁴⁾ Loy, D. A., Carpenter, J. P., Yamanaka, S. A.; McClain, M. D.; Greaves, J.; Hobson, S.; Shea, K. J. *Chem. Mater.* **1998**, *10*, 4129–4140.

and the mixture was refluxed for another week. The solvent was removed in vacuo, and the crude oil was stored at -20 °C overnight. A crude white solid crystallized and was filtered. The solid was recrystallized in hot ethanol to give white needlelike crystals. The crystals were filtered and washed with cold ethanol (3 × 1 mL) and dried in vacuo (12, 1.24 g, 6.1%). ¹H NMR (300 MHz, C₆D₆): $\delta = 5.64$ (m, 4H, CH=CH), 3.81 (q, 8H, OCH₂CH₃, J = 7.4 Hz), 1.71, 1.59 (m, 8H, SiCH₂), 1.17 (t, 12H, OCH₂CH₃, J = 7.5 Hz). ¹³C NMR (75 MHz, CDCl₃): $\delta = 123.5$ (CH=CH), 58.6 (OCH₂CH₃), 18.4 (OCH₂CH₃), 14.1 (SiCH₂). ²⁹Si NMR (79.5 MHz, C₆D₆): $\delta = -60.1$ (T²_{cyclic}). IR (neat): $\nu = 3027$, 2977, 2929, 2886, 1633, 1443, 1393, 1372, 1189, 1164, 1109, 1046, 968, 908, 837, 813, 784, 755, 701, 610 cm⁻¹. HRMS (CI, isobutane): calcd for C₁₆H₃₂O₈Si₄ [M]⁺, 464.1174; found, 464.1168.

1,3-Bis(diethoxymethylsilyl)propane (13). To a solution of 3-(diethoxymethylsilyl)propene (37.2 g, 213 mmol), diethoxymethylsilane (31.5 g, 234 mmol), and benzene (200 mL) under air was added chloroplatinic acid (80 mg, 0.2 mmol). The mixture immediately turned dark yellow. After the solution was stirred for 24 h, the solvent was removed in vacuo, and the viscous oil was vacuum distilled (0.05 Torr, 70–78 °C), yielding a clear, colorless liquid (**13**, 49.9 g, 76%). ¹H NMR (400 MHz, C₆D₆): δ = 3.70 (q, 8H, OCH₂CH₃, *J* = 7.2 Hz), 1.70 (p, 2H, SiCH₂CH₂CH₂CH₂CH₂CH₂Si, *J* = 8.4 Hz), 0.15 (s, 6H, SiCH₃). ¹³C NMR (100.5 MHz, C₆D₆): δ = 58.1 (OCH₂CH₃), 18.7 (OCH₂CH₃), 18.5 (SiCH₂CH₂CH₂Si), 17.1 (SiCH₂CH₂CH₂Si), -4.5 (SiCH₃). IR (neat): ν = 2974, 2926, 2878, 1483, 1444, 1391, 1339, 1257, 1166, 1107, 1081, 953, 901, 796, 764 cm⁻¹.

2,6-Diethoxy-2,6-dimethyl-2,6-disilaoxacyclohexane (14). A flask was charged with 1,3-bis(diethoxymethylsilyl)propane (49.4 g, 160 mmol), 1 N HCl (2.88 mL, 160 mmol of H₂O), and ethanol (350 mL), and the solution was stirred for 24 h. The solvent was removed in vacuo, and the remaining oil was vacuum distilled (0.10 Torr, 30-33 °C), yielding a mixture of syn and anti diastereomers as a clear, colorless liquid (14, 29.3 g, 78%). ¹H NMR (300 MHz, C₆D₆): $\delta = 3.73$ (q, OCH₂CH₃), 3.67 (q, OCH₂CH₃), 1.75 (m, SiCH₂CH₂CH₂Si), 1.15 (t, OCH₂CH₃), 1.12 (t, OCH₂CH₃), 0.572 (m, SiCH₂CH₂CH₂Si), 0.138 (s, SiCH₃), 0.099 (s, SiCH₃). ¹³C NMR (75 MHz, C₆D₆): $\delta = 58.1$, 58.0 (OCH₂CH₃), 18.6 (OCH₂CH₃), 17.7 (SiCH₂CH₂CH₂Si), 15.3 (SiCH₂-CH₂CH₂Si), -2.1, -2.2 (SiCH₃). IR (neat): $\nu = 2973$, 2908, 2879, 1444, 1415, 1392, 1328, 1259, 1238, 1168, 1110, 1081, 956, 902, 811, 789, 666 cm⁻¹. HRMS (CI, isobutane): calcd for C₉H₂₂O₃Si₂ [M]⁺, 234.1107; found, 234.1107.

Tricyclic Dimer (15). To a flask containing **14** (15 g, 64 mmol) and ethanol (150 mL) was added 1 N HCl (1.15 mL, 64.0 mmol of H₂O) dissolved in ethanol (10 mL). The mixture was stirred at room temperature for 4 h and then refluxed for 24 h. The solvent was removed in vacuo, and some solid crystallized from the crude oil. The mixture was dissolved in a minimum of hot ethanol and cooled to $-20 \,^{\circ}$ C for 3 h, yielding needlelike white crystals. The crystals were filtered and dried in vacuo (**15**, 3.17 g, 31%, mp 100–101.5 $^{\circ}$ C). ¹H NMR (300 MHz, C₆D₆): $\delta = 2.19$ (dtt, 2H, SiCH₂CH_{ax}H_{eq}CH₂Si, J = 13.4, 12.8, 2.8 Hz), 1.88 (dtt, 2H, SiCH₂CH_{ax}H_{eq}CH₂Si, J = 13.4, 6.3, 4.2 Hz), 0.85 (ddd, 4H, SiCH_{eq}H_{ax}CH₂, J = 14.5, 12.8, 4.2 Hz), 0.20 (s, 12H, SiCH₃). ¹³C NMR (75 MHz, C₆D₆): $\delta = -13.0$ (T²_{cyclic}). HRMS (CI, isobutane): calcd for C₁₄H₃₃O₈-Si₄ [M]⁺, 320.0752; found, 320.0751.

X-ray Structure Determinations. All single-crystal X-ray diffraction data were collected on a Siemens SMART CCD system at reduced temperatures over an entire hemisphere of the reciprocal lattice. Specific pertinent parameters for the data collection can be found in the Supporting Information. The reflection lists for all structures were assembled from no fewer than 900 individual images collected at a framewidth of 0.3° in ϕ . The images were analyzed and the peaks integrated by the SAINT routine, and all reflections were used to refine the final unit cell parameters in the monoclinic cell.

Structure solution and refinement were accomplished using the SHELXL-93 software package.⁴⁵ For all structures, a substructure of

Si–O was initially solved in $P2_1/c$ by direct methods. An absorption correction was applied to the data using SADABS,⁴⁶ and the solutions were refined to suitable residual values. In all cases, the discrepancies in the high-intensity reflections warranted refinement of a secondary extinction coefficient. Finally, all non-hydrogen atoms were refined anisotropically, but the C5 and C7 atoms of **15** showed large thermal motions and were best modeled over two disordered sites with fractional occupancies that were fixed in the final refinement cycles at 70:30% after initially being allowed to refine independently. Consequently, no hydrogen atoms could be reasonably assigned to these carbon atoms or their neighboring carbon atoms.

Sol-Gel Processing: Polymerizations. Sol-gel polymerizations of **1–8** were performed with a monomer concentration of 0.4 M (absolute ethanol) and with aqueous 1 N NaOH as the catalyst. The number of equivalents of water used for each polymerization was equal to the number of ethoxides present in each monomer (4 or 6). Gelation was determined as the point at which the liquid would not flow. After gelation, the samples were allowed to age for 2 weeks and then processed to xerogels. Xerogels were prepared by crushing the wet gels and washing with water (3 × 50 mL) and ether (2 × 25 mL) and then drying in vacuo at 100 °C for 24 h.

Polysilsesquioxane Xerogel Syntheses. 1X. A dry, 10-mL volumetric flask was charged with **1** (1.42 g, 4.00 mmol) and ethanol (6.0 mL). A catalyst solution of aqueous NaOH (0.432 mL, 1 N, 24.0 mmol of H₂O) and ethanol (2.0 mL) was added to the volumetric flask, and the mixture immediately became cloudy. Enough ethanol was added to the flask to bring the volume to exactly 10.0 mL, and the contents were mixed thoroughly. The cloudy solution was then transferred to a dry scintillation vial and sealed. After 24 h, a rigid, cloudy gel had formed. The wet gel was processed to a xerogel as outlined above and recovered as white monolithic fragments (529 mg, 100% based on complete condensation of **1**). ¹³C CP MAS NMR: $\delta = 58.4$, 17.2, 4.7. ²⁹Si CP MAS NMR: $\delta = -46.0$ (T¹), -56.8 (T²), -63.7 (T³). IR (KBr pellet): $\nu = 2979$, 2894, 1413, 1272, 1090, 1030, 909, 771, 698 cm⁻¹. Anal. Calcd for C₂H₄O₃Si₂: C, 18.2; H, 3.0; Si, 42.5. Found: C, 18.9; H, 4.2; Si, 38.3. Nitrogen sorption surface area (BET): 593 m²/g.

2X. A 10-mL ethanol solution containing **2** (1.47 g, 4.00 mmol) and aqueous NaOH (0.432 mL, 1 N, 24.0 mmol of H₂O) was prepared in the same manner as for **1**, and the slightly opaque solution was sealed in a scintillation vial. After 1 h, a slightly opaque rigid gel formed and was processed to a white xerogel (585 mg, 100% based on complete condensation of **2**). ¹³C CP MAS NMR: $\delta = 57.7$, 16.4, 13.3. ²⁹Si CP MAS NMR: $\delta = -51.2$, -60.8. IR (KBr pellet): $\nu = 2925$, 1416, 1251, 1220, 1112, 1024, 932, 903, 761, 670, 592 cm⁻¹. Anal. Calcd for C₃H₆O₃Si₂: C, 24.6; H, 4.1; Si, 38.4. Found: C, 24.6; H, 4.8; Si, 35.7. Nitrogen sorption surface area (BET): 712 m²/g.

3X. A 10-mL ethanol solution containing **3** (1.53 g, 4.00 mmol) and aqueous NaOH (0.432 mL, 1 N, 24.0 mmol of H₂O) was prepared in the same manner as for **1**, and the slightly cloudy solution was sealed in a scintillation vial. After 1 h, a cloudy rigid gel formed and was processed to white xerogel fragments (674 mg, 105% based on complete condensation of **3**). ¹³C CP MAS NMR: $\delta = 58.3$, 25.6, 16.2, 12.7. ²⁹Si CP MAS NMR: $\delta = -55.4$, -64.2. IR (KBr pellet): $\nu = 2931$, 1410, 1225, 1127, 1054, 852, 795 cm⁻¹. Anal. Calcd for C₄H₈O₃Si₂: C, 30.0; H, 5.0; Si, 35.0. Found: C, 26.5; H, 5.7; Si, 31.4. Nitrogen sorption surface area (BET): 882 m²/g.

6X. A 5-mL ethanol solution containing **6** (589 mg, 2.00 mmol) and aqueous NaOH (0.144 mL, 1 N, 8.00 mmol of H₂O) was prepared in the same manner as for **1**, and the clear, colorless solution was sealed in a scintillation vial. After 0.5 h, a clear rigid gel formed and was processed to white xerogel fragments (304 mg, 104% based on complete condensation of **6**). ¹³C CP MAS NMR: $\delta = 57.8$, 16.1, 13.6. ²⁹Si CP MAS NMR: $\delta = -61.0$. IR (KBr pellet): $\nu = 2929$, 1420, 1252, 1115, 1018, 932, 903, 762, 592 cm⁻¹. Anal. Calcd for C₃H₆O₃Si₂: C, 24.6; H, 4.1; Si, 38.4. Found: C, 22.5; H, 5.0; Si, 35.0. Nitrogen sorption surface area (BET): 807 m²/g.

7X. A 5.0-mL ethanol solution of **7** (617 mg, 2.00 mmol) and aqueous NaOH (0.144 mL, 1 N, 8.00 mmol of H₂O) was prepared in

⁽⁴⁵⁾ Sheldrick, G. M. SHELXL93. Program for the Refinement of Crystal Structures; University of Gottingen: Gottingen, Germany, 1993.

⁽⁴⁶⁾ Sheldrick, G. M. SADABS (Siemens Area Detector Absorption Corrections); Siemens Energy and Automation Inc.: Madison, WI, 1996.

the same manner as for **1**, and the clear, colorless solution was sealed in a scintillation vial. After 2.5 h, a clear rigid gel formed and was processed to white xerogel fragments (344 mg, 107% based on complete condensation of **7**). ¹³C CP MAS NMR: $\delta = 57.8$, 24.7, 16.5, 12.6. ²⁹Si CP MAS NMR: $\delta = -63.7$. IR (KBr pellet): $\nu = 2932$, 1408, 1311, 1127, 1039, 853, 797 cm⁻¹. Anal. Calcd for C₄H₈O₃Si₂: C, 30.0; H, 5.0; Si, 35.0. Found: C, 29.4; H, 6.0; Si, 31.2. Nitrogen sorption surface area (BET): 868 m²/g.

8X. In a dry, 2-mL volumetric flask, **8** (352 mg, 0.800 mmol) was dissolved in 1.5 mL of ethanol, and then the volume was adjusted to 2.0 mL with additional ethanol. In a second 2-mL volumetric flask, aqueous NaOH (57.6 μ L, 1 N, 3.20 mmol of H₂O) was mixed with enough ethanol to bring the volume to 2.0 mL. The two solutions were mixed in a scintillation vial, and after 16 h, the clear solution had formed a slightly opaque gel. The wet gel was processed to a white xerogel powder (244 mg, 105% based on complete condensation of **8**). ¹³C CP MAS NMR: $\delta = 58.0$, 16.1. ²⁹Si CP MAS NMR: $\delta = -59.5$. IR (KBr pellet): $\nu = 2928$, 1420, 1252, 1111, 1008, 931, 902, 757, 420

cm $^{-1}$. Anal. Calcd for $C_3H_6O_3Si_2:$ C, 24.6; H, 4.1; Si, 38.4. Found: C, 19.8; H, 5.1; Si, 34.9. Nitrogen sorption surface area (BET): 785 $m^2/g.$

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Supporting Information Available: Tables of crystal data, structure solution and refinement, atomic coordinates, bond lengths and angles, and anisotropic thermal parameters for **8**, **12**, and **15** (PDF). This material is available free of charge via the Internet at http://pubs.acs.org.

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